

Coffee and Tea Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
311920, Coffee and tea manufacturing 2002..	258	281	11 314	477 492	6 874	13 322	246 713	2 867 647	2 645 013	5 536 514	224 193
2001..	N	N	12 293	476 092	7 297	14 449	232 918	2 565 276	2 674 740	5 241 207	146 117
2000..	N	N	12 014	447 906	7 179	14 546	227 470	2 814 400	3 722 921	6 550 071	193 110
1999..	N	N	12 067	449 774	7 508	14 779	239 023	3 388 023	4 101 548	7 466 328	179 062
1998..	N	N	12 820	422 323	8 165	16 139	227 008	3 514 567	4 174 032	7 716 723	143 583
1997..	215	247	12 895	445 357	8 134	16 538	254 555	3 644 653	4 401 171	7 974 921	166 837

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
311920, Coffee and tea manufacturing												
United States	3	281	96	11 314	477 492	6 874	13 322	246 713	2 867 647	2 645 013	5 536 514	224 193
California	5	50	14	1 636	64 848	1 064	2 125	36 118	330 456	289 810	622 858	26 710
Colorado	—	8	1	328	14 023	128	228	4 510	60 696	38 337	101 887	1 371
Florida	1	11	4	595	30 211	345	712	16 613	211 951	194 071	410 168	18 827
Louisiana	1	9	5	868	40 803	726	1 294	31 691	498 431	504 683	1 009 212	44 262
Massachusetts	1	8	4	312	13 181	137	284	4 310	41 039	50 652	91 566	3 402
Missouri	1	6	4	396	15 198	229	461	10 758	162 554	279 671	440 768	4 313
New Jersey	1	10	6	713	32 061	503	862	21 423	140 674	148 678	286 297	16 726
New York	3	22	12	712	31 618	446	985	15 471	112 590	103 097	216 239	6 591
Tennessee	8	5	3	152	4 022	133	273	2 974	14 894	19 209	35 341	64
Texas	1	12	4	776	36 709	595	1 190	25 097	212 329	175 804	390 144	12 347
Washington	9	17	2	360	15 369	262	548	10 972	85 827	79 149	164 918	8 293

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
311920, Coffee and tea manufacturing	
Companies ¹	number.. 258
All establishments ²	number.. 281
Establishments with 1 to 19 employees	number.. 185
Establishments with 20 to 99 employees	number.. 60
Establishments with 100 employees or more	number.. 36
All employees ³	number.. 11 314
Total compensation	\$1,000.. 609 386
Annual payroll	\$1,000.. 477 492
Total fringe benefits	\$1,000.. 131 894
Production workers, average for year	number.. 6 874
Production workers on March 12	number.. 6 805
Production workers on May 12	number.. 6 934
Production workers on August 12	number.. 6 906
Production workers on November 12	number.. 6 830
Production worker hours	1,000.. 13 322
Production worker wages	\$1,000.. 246 713
Total cost of materials	\$1,000.. 2 645 013
Materials, parts, containers, packaging, etc., used	\$1,000.. 2 410 787
Resales	\$1,000.. 170 450
Purchased fuels	\$1,000.. 23 438
Purchased electricity	\$1,000.. 27 782
Contract work	\$1,000.. 12 556
Quantity of electricity purchased for heat and power	1,000 kWh.. 431 532
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 5 536 514
Primary products value of shipments	\$1,000.. 5 056 557
Secondary products value of shipments	\$1,000.. 215 426
Total miscellaneous receipts	\$1,000.. 264 531
Value of resales	\$1,000.. 258 581
Contract receipts	\$1,000.. D
Other miscellaneous receipts	\$1,000.. D
Primary products specialization ratio	percent.. 96
Value of primary products shipments made in all industries	\$1,000.. 5 268 272
Value of primary products shipments made in this industry	\$1,000.. 5 056 557
Value of primary products shipments made in other industries	\$1,000.. 211 715
Coverage ratio	percent.. 96
Value added	\$1,000.. 2 867 647
Total inventories, beginning of year	\$1,000.. 468 087
Finished goods inventories	\$1,000.. 222 779
Work-in-process inventories	\$1,000.. 47 586
Materials and supplies inventories	\$1,000.. 197 722
Total inventories, end of year	\$1,000.. 464 531
Finished goods inventories	\$1,000.. 203 047
Work-in-process inventories	\$1,000.. 43 464
Materials and supplies inventories	\$1,000.. 218 020
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. 2 391 501
Total capital expenditures (new and used)	\$1,000.. 224 193
Buildings and other structures (new and used)	\$1,000.. 29 107
Machinery and equipment (new and used)	\$1,000.. 195 086
Automobiles, trucks, etc., for highway use	\$1,000.. 6 181
Computers and peripheral data processing equipment	\$1,000.. 11 383
All other expenditures for machinery and equipment	\$1,000.. 177 522
Total retirements	\$1,000.. 198 830
Gross value of depreciable assets at end of year	\$1,000.. 2 416 864
Depreciation charges during year	\$1,000.. 140 545
Total rental payments	\$1,000.. 46 534
Buildings and other structures	\$1,000.. 27 666
Machinery and equipment	\$1,000.. 18 868
Total other expenses ⁴	\$1,000.. 263 327
Response coverage ratio ⁵	percent.. 68
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 27 490
Communications services ⁴	\$1,000.. 5 242
Legal services ⁴	\$1,000.. 2 926
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 2 323
Advertising and promotional services ⁴	\$1,000.. 45 054
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 3 614
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 5 331
Management consulting and administrative services ⁴	\$1,000.. 2 474
Taxes and license fees ⁴	\$1,000.. 10 444
All other expenses ⁴	\$1,000.. 158 428

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
311920, Coffee and tea manufacturing											
All establishments	3	281	11 314	477 492	6 874	13 322	246 713	2 867 647	2 645 013	5 536 514	224 193
Establishments with—											
1 to 4 employees	9	119	225	8 549	168	312	5 901	36 918	43 453	80 380	3 941
5 to 9 employees	9	33	219	9 492	143	304	6 211	37 972	41 986	80 148	4 638
10 to 19 employees	6	33	446	18 659	273	582	10 483	53 317	69 858	129 190	5 179
20 to 49 employees	4	35	1 028	40 079	562	1 109	17 730	146 562	146 340	292 275	9 328
50 to 99 employees	5	25	1 791	72 799	1 053	2 174	39 314	459 427	346 791	808 459	28 863
100 to 249 employees	2	27	3 927	150 373	2 487	4 689	74 788	982 636	982 020	1 967 829	67 988
250 to 499 employees	3	7	h	D	D	D	D	D	D	D	D
500 to 999 employees	1	2	g	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	128	393	16 444	294	587	11 503	74 326	86 978	160 676	7 905

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
311920	Coffee and tea manufacturing	281	11 314	477 492	6 874	13 322	246 713	2 867 647	2 645 013	5 536 514	224 193
3119201	Roasted coffee	105	7 064	298 767	3 861	7 418	134 083	1 944 688	1 962 635	3 929 000	152 774
3119205	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.), and coffee substitutes	8	1 222	64 104	943	1 966	45 739	301 167	318 868	620 141	32 562
3119207	Tea in consumer packages	23	2 463	92 175	1 707	3 196	52 715	552 760	289 630	844 393	29 579

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
311920	Coffee and tea manufacturing	2002.. N 1997.. N	X X	X X	5 268 272 7 287 191
3119201	Roasted coffee	2002.. N 1997.. N	X X	X X	3 592 114 5 564 573
31192011	Whole bean roasted coffee	2002.. N 1997.. N	X X	X X	520 495 825 080
3119201111	Whole bean roasted coffee	2002.. 46 1997.. 62	X X	171.0 227.1	520 495 825 080
31192012	Ground roasted coffee (including extended yield)	2002.. N 1997.. N	X X	X X	2 843 482 4 492 316
3119201211	Ground roasted coffee (including extended yield)	2002.. 82 1997.. 65	X X	S 1 738.8	2 843 482 4 492 316
31192013	Ground roasted coffee mixtures (with grain, chicory, etc.)	2002.. N 1997.. N	X X	X X	31 718 34 204
3119201331	Ground roasted coffee mixtures (with grain, chicory, etc.)	2002.. 6 1997.. 6	X X	P8.4 P9.3	31 718 34 204
3119201Y	Roasted coffee, nsk	2002.. N 1997.. N	X X	X X	196 419 212 973
3119201YVV	Roasted coffee, nsk	2002.. N 1997.. N	X X	X X	196 419 212 973
3119205	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.), and coffee substitutes	2002.. N 1997.. N	X X	X X	683 762 N
31192051	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.), and coffee substitutes	2002.. N 1997.. N	X X	X X	683 762 N
3119205111	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.)	2002.. 12 1997.. N	X X	D N	D N
3119205121	Coffee substitutes made from grain	2002.. — 1997.. N	X X	— N	— N
3119205131	Coffee, extracts	2002.. 8 1997.. N	X X	D N	D N
3119205Y	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.), and coffee substitutes, nsk	2002.. N 1997.. N	X X	X X	— N
3119205YVV	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.), and coffee substitutes, nsk	2002.. N 1997.. N	X X	X X	— N
3119207	Tea in consumer packages	2002.. N 1997.. N	X X	X X	853 994 779 886
31192071	Tea in consumer packages, packed in tea bags	2002.. N 1997.. N	X X	X X	626 580 589 685
3119207111	Tea in consumer packages, packed in tea bags	2002.. 29 1997.. 33	X X	S P119.8	626 580 589 685
31192072	Instant soluble and other tea, with or without added flavoring and/or sweetener, in consumer packages	2002.. N 1997.. N	X X	X X	227 414 186 779
3119207221	Instant soluble tea, with or without added flavoring and/or sweetener, in consumer packages	2002.. 12 1997.. 8	X X	98.7 95.9	188 572 168 330
3119207231	Other tea in consumer packages	2002.. 13 1997.. 9	X X	S 5.5	38 842 18 449
3119207Y	Tea in consumer packages, nsk	2002.. N 1997.. N	X X	X X	— 3 422
3119207YVV	Tea in consumer packages, nsk	2002.. N 1997.. N	X X	X X	— 3 422
311920W	Coffee and tea manufacturing, nsk, total	2002.. N 1997.. N	X X	X X	138 402 139 607
311920WY	Coffee and tea manufacturing, nsk, total	2002.. N 1997.. N	X X	X X	138 402 139 607
311920WYWW	Coffee and tea manufacturing, nsk, for nonadministrative-record establishments	2002.. N 1997.. N	X X	X X	48 107 21 164
311920WYWY	Coffee and tea manufacturing, nsk, for administrative-record establishments	2002.. N 1997.. N	X X	X X	90 295 118 443

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3119201	Roasted coffee	
	United States 2002 ..	3 592 114
 1997 ..	5 564 573
	California 2002 ..	462 568
 1997 ..	559 365
	Colorado 2002 ..	3 701
 1997 ..	N
	Florida 2002 ..	105 686
 1997 ..	N
	Massachusetts 2002 ..	78 302
 1997 ..	161 700
	New York 2002 ..	103 255
 1997 ..	186 513
3119205	Coffee, concentrated (freeze-dried, spray-dried, frozen, or liquid concentrated, mixtures, etc.), and coffee substitutes	
	United States 2002 ..	683 762
 1997 ..	N
3119207	Tea in consumer packages	
	United States 2002 ..	853 994
 1997 ..	779 886
	California 2002 ..	68 067
 1997 ..	64 776
	Florida 2002 ..	7 606
 1997 ..	N
	Missouri 2002 ..	19 748
 1997 ..	N
	New York 2002 ..	67 654
 1997 ..	N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
311920	Coffee and tea manufacturing		
00900001	Total materials2002..	X	2 410 787
1997..	X	4 147 202
11130009	Green coffee.....1,000 cwt..2002..	11 230.0	974 237
1997..	P21 495.5	3 156 789
11130011	Raw tea mil lb..2002..	P82.2	97 745
1997..	%69.4	71 801
001900A1	Packaging paper and plastics film, coated and laminated2002..	X	94 746
1997..	X	110 234
001900A3	Bags (plastics, foil, and coated paper)2002..	X	48 069
1997..	X	45 516
32222401	Bags (uncoated paper and multiwall)2002..	X	6 755
1997..	X	N
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	83 759
1997..	X	116 938
32610043	Plastic containers and plastic can and jar lids2002..	X	D
1997..	X	25 546
32721301	Glass containers2002..	X	D
1997..	X	15 050
33243101	Metal cans, lids, and ends2002..	X	127 108
1997..	X	159 568
00970099	All other materials and components, parts, containers, and supplies2002..	X	206 746
1997..	X	278 053
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	486 040
1997..	X	167 707

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.